

B--12



## How Inks Used by Printing Crafts in Various Processes Are Made

mixed.

'lake' colors.

spectively.

Probably no other medium has done | the work clear and sharp with no oil on more toward broadening the culture of the paper; it must not adhere too tenathe world than printers' ink, Printed mat- clously to the types, but leave them clean, ter is to be found everywhere and one of and at the same time dry quickly on the Its greatest values has been the education paper, but not on the rollers; besides the foreigner come to another land. which, it must be proof against the effect Yet, despite its universal use there are of time. few who know the different materials In the manufacture of the common

prepare ink for printing. A new exhibit in the division of graphic really the same thing; that is, finely

arts of the United States National mu- divided carbon, but differ in the process seum, located in the Smithsonian build- of manufacture. Sometimes a little indigo, ing at Washington, well illustrates the or Prussian blue is also employed with any ingredients in the making of print- and ivory black, or a very fine bone ers' ink. It starts with the raw products, black known as Frankfort black, are illustrates the manufacture by photographs and diagrams described by labels. Paris black is used. and shows the finished products ready for J use. Considering our great dependence upon this substance for daily news, reading, records, and, in fact, all our literature history, the Smithsonian exhibit offers an educational opportunity not to be neglected.

The manufacture of modern printing ink ires a careful choice of materials and their very skillful manipulation. The materials fall into two groups, the pigment or color, and the medium or varnish which it is ground. The varnish is prefrom linseed oil and rosin, but, while linseed oll is the most satisfactory lium, cheaper ones, such as rosin oll and oven mineral oil are used. Various and waxes are employed to give a reater consistency. The drying quality is increased by the addition of metallic ibstances which tend to make the oil in ine oxidize. This ink does not dry in sense, by evaporation, but passes through a chemical change which leaves a totally different substance. The ing the colors with zinc white or another ment in October, November or January is the manufacturer to make his announces ing the colors with zinc white or another ment in October, November or January is sether and makes possible their mechanical manipulation on the presses, lending

blano fire. luminosity and added richness to the

King Announces No Change in Product Or Price Just Now Whether or not the practice of ansouncing new automobile models in the middle of the selling season will con-

tinue or the date advanced until fall or the New York automobile period is a question being given serious consideration used or realize the processes required to black ink, lampblack and carbon black at this time by a number of the large are the most common pigments. They are automobile manufacturers, and a committee appointed by the National Automobile Chamber of Commerca.

The announcement by the King Motor several different processes and shows the the carbon. For wood engraging carbon Car company of Detroit that they will make no change in their product or price in mid-season does not come as a surprise, but its future on the industry being closely watched.

The National Automobile Chamber of some chemically made colors, such as Commerce has appointed a committee to investigate the question of mid-season hrome yellow and ultramarine blue. The announcements. Manufacturers realize "lake" pigments, made by precipitating a that to make announcements just when automobile purchasers are about to place duce colors of greater brilliancy and ex-treme finences of texture. Natural earth their order is a problem worthy of serious investigation. colors are not used so much as formerly.

Dealers generally seem to favor getting away from mid-season announ A number of automobile purchasers have A number of automobile purchasers have gone on record as being in favor of see-ing new models in the early spring rather than just at the time the buying public are about to purchase. Vice President and General Manager F. A. Volibrecht of the King Motor Car com-pany is emphatically opposed to mid-season announcements. He sume his ob-

season announcements. He sums his ob jections up as follows: "The automobil has arrived. The experimental stage has from white lead. Tints and light tones passed. It would be to the advantage of transparent base such as magnesia or He would be able to run his factory during the winter period turning out demon

Ink making machinery consists of sov- strating cars. The manufacturer could olors. In preparing the varnish the oil is which the medium and dry color are uct when he made his announcement in In preparing the varnish the oil is first bolied and burned until it arrives at the proper consistency, when the resin is stirred in. The pigment is added and The type of machine used depends upon MARION AND IMPERIAL

In lithographic reproductions

The ingredients in colored inks include

vermillion, Prussian or bronze blue,

coal-tar dyestuff on a metallic base, pro-

their shades being now matched in the

Red ink is made with carmine or

The only ink sufficiently opaque to appear white on a dark surface is made



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the mass ground to an impalpable fine- the character of the ingredients and the ness. Of course, every manufacturer has result desired. Ink for use on soft abhis own methods and trade secrets, which is only to be expected when it is realized guires very little grinding and no prewhat great care and precision the printink maker has to exercise. Such an must have free distribution, leaving

## **Firestone** Tires in

To participate in an automobile race machine gun and a number of long range ritles in the hands of blood-thirsty eneos must be fraught with enough thrills to last a lifetime

The Firestone Tire and Rubber company has recently received from its agent at San Antonio, Tex., a report of an actual occurrence of this kind.

Nine of Carranza's men were recently urprised in the interior of Mexico by a op of Villa's soldiers.

Realizing that the odds were very much against them they lost no time in jumping into an automobile and "letting 'er out" to the limit in a mad dash for the border. With the sip, sip of vengeful bullets as an incentive to speed, stones, ruts and holes in the road received scant attention. In fact, they didn't even stick to the road, but cut across the fields without regard for fences or other trifling obstacles.

Through atreams and mountain passes. closely followed by the enemy, they tounced and sped, putting to shame all other auto races in history.

## **BIG DEMAND NOW FOR** AMERICAN CARS ABROAD

With every British automobile factory manged in turning out war munitions and cars for the allies. American-made motor cars are gaining a still firmer grip en the European market, according to George Hutton, a well known automobile engineer of Dublin, Ireland. "Notwithstanding the unsettied con-

tions and the last that a most many of of able-hodied men are at the front, there still continues a very brisk domand mays Mr. Huiton. "The well-built Tam-hee car equipped with self-starter, elec-tric lights and other conveniences, is unseting with a tremendous demand and our only problem is securing enough cars in go around.

I was fortunate enough to secure the lirst Dodge Brothers' car shipped into ireland and I have driven it over 5,00 tions covering practically every county, its covering practically every county, its coartime, with its wonderful hill induing ability and easy riding qualities, the type of car which will sail most afily in European markets. In a long or through the Wicklow mountains was able to make all of the steep grades high gamer with th's car, and had little on the roughest of our country

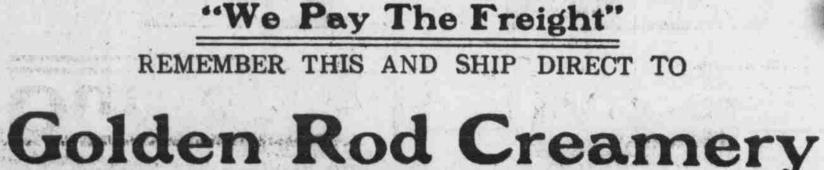
liminary mixing, while other varieties that it has acquired the exclusive sales ceive repeated grindings on roller mills.

Thrilling Race determining the essential qualities de-manded. The speed of the press, the sort of paper stock to be used, the character tofore confined its program to the manu-

of the form or printing plates, the pro- facture of Imperial cars for the Imperial To participate in an automobile race must be a thrilling experience even un-der ordinary circumstances, but to en-tion by the ink maker. Automobile company and Marion cars for the Marion Motor company, all of Jackson, Mich.

SOLD BY SAME CONCERN The Mutual Motors company annou

are not only run over the mixer, but re- right, good will, trade name, etc., of both the Marion and the Imperial cars The numerous processes for which print-ing inks are made and the variety of through individual and separate departconditions under which they are employed ments of its own company instead of necessitate individual consideration in heretofore through separate selling cor-



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