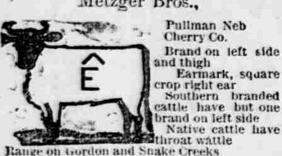
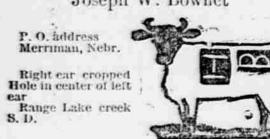
STOCK BRANDS

Metzger Bros.,

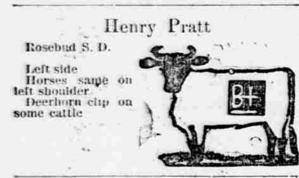


Horses have same brandton left thigh A Reward of \$100 will be paid to any person for information leading to the arrest and final conviction of any person or persons steal-Ing cattle with above brand

Joseph W. Bownet













Brownlee Nebr Either right or left Horses same on Left ear cut off of cattle Range Loup river

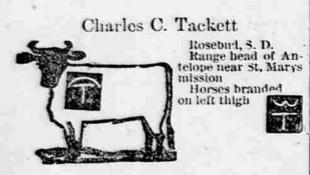
Marshall & Wolfenden Kennedy, Neb. hip Horses ≡ on felt Brand is small Earmark: Quarter clip behind, half circle forward on left ear Range Lone Tree













PREPARING FOR WAR.

GOVERNMENT RUSHING WORK IN MILITARY DEPARTMENTS.

Day and Night the Making of Guns, Shot and Shell Goes On-How the Messengers of Destruction and Death Are Prepared for Use.

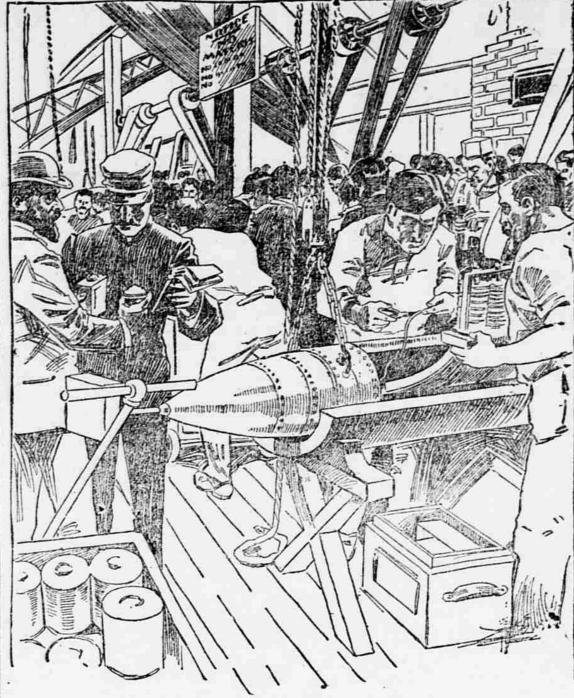
Engines of War. Hurry up! Hurry up! This has been the watchword in all departments of military work during the past two weeks. It is particularly of at Reading, Pa., and Newark, N. J. In the former place the Carpenter Steel Company has an order from the Government for 27,000 projectiles, and at the latter place the Benjamin Atha and Illingworth Company have an order for all the heavy guns they can make. Both these orders are to be gotten out in "hurry up" time. This of course is all because the trouble between the United States and Spain. We have a lot of beautiful vessels, but it is learned from trustworthy sources that of all our first-class floating engines of war, only one-the Massachusetts-is supplied with projectiles sufficient to last over a day in action. It is only since 1890 that projectiles have been manufactured in this country. In that year the Carpenter Steel Company undertook the work at the solicitation of the Navy Department, The tests of the work for the past seven years have shown that the projectiles of American manufacture are not only up to but even surpass in quality and effectiveness

the very best that can be made abroad. Day and night the work of getting ready the munitions of war is going on in these two places. The grinding wheels and boiling cauldrons of metal are continually doing their work. There is no time to lose. The projectiles must be ready and



REPRESENTATIVE CANNON, Who introduced a bill appropriating \$50,000, 000 for nation 1 defense.

the guns to fire them must be complete if we have any business with Spain,



MAKING PROJECTILES FOR THE BIG GUNS.

is stripped from the ingot. It then goes business, seems to be largely a matter of to the forge and under a steam hammer knowing how to properly manipulate the which weighs almost ten tons it assumes machinery employed in the process. Exapproximately the required shape.

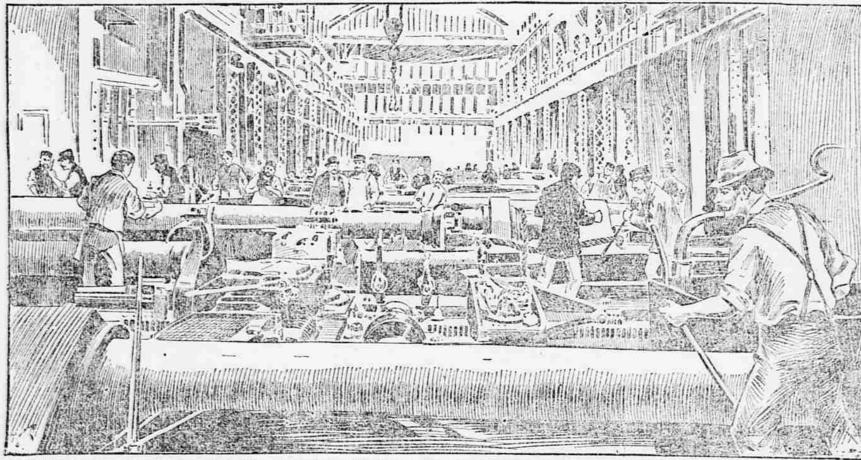
After being gradually cooled the forgings are taken to the machine shop, where | most as silent as the grave. Wheels rethey are turned and bored to their final volve, cutters turn, men stand placidly dimensions. An idea of the accuracy of by the side of machines, moving softly this work may be formed from the fact here and there. All this time, each secthat for most of the dimensions the great- ond, the gun that some day will belch est variation allowed is one-hundredth of forth fire and steel of its own is coming an inch, while for certain parts, such as nearer completion. Chips fall as the bars the diameter of the fuse hole, absolute revolve, but the cutters are not heard. accuracy is required, and the variation | The gans, it would appear to the onlookof even one-thousandth of an inch is not ers, are almost making themselves. allowed, the purpose of the boring is to projectile which is intended to contain a is closed with a plug which screws into the projectile, and which contains a small aperture through which a detonating fuse can be introduced to fire the explosive.

This is done by heating and cooling re- war purposes if manned with quick-fire

When the steel has solidified the mold | acquainted with all the intricacies of the cept in the forging room scarcely a blow of a hammer is heard. The shops are al-

produce a chamber or cavity within the NEARLY 1,000 SHIPS ARE READY. high explosive. The base of this cavity | Available for War Purposes If Manned by Quick-Fire Guns.

The naval militia organizations, in accordance with the instructions issued by the department last week, are beginning The most delicate operation in the whole to report on the number of merchant ships process is the hardening of the projectiles. and steam craft of all kinds available for peatedly. The work of all the other degrans. Pennsylvania and Maryland and There are several kinds of projectiles partments may be spoiled here. If the some of the New England States report



WORKING ON THE HEAVY RIFLES IN THE NAVAL ORDNANCE FOUNDRY

brought upon the projectile at the mo- accuracy and efficiency. ment of impact with the plate calls for The work of making guns at Newark the service of the Government, including a steel of the very highest strength and is just as intricate and important as that | large number on the lakes, which would

is melted and converted by the process casting pot. known as puddling into very pure and length, the ingot weighs one ton.

WYANDOTTE.

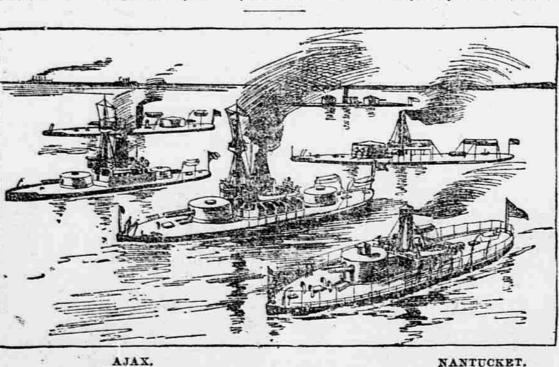
AMPRITRITA.

known respectively as armor-piercing pro- steel is too hard, it will shatter on the a large number of vessels in readiness for jectiles, semi-armor plercing or deck- face of the plate against which it is fired. impressment by the national Government piercing projectiles, mortar shells and If too soft, it will "mush," in either case on receipt of orders from the President, common, or target, shells. The armor failing in its purpose. Every step in the piercers are of the highest grade of pro- process is under the direct supervision of considered with a view to forming a torjectiles and are intended to perforate the a skilled Government officer, and when pedo boat flotilla, each being manned with heaviest armor that can be placed on a the projectiles are turned out one from a torpedo tube and two or three six-poundbattleship. With adequate velocity given each lot is selected for test firing. Upon ers. It is proposed to utilize a large numby the powder charge in the gun a pro- the quality of this the acceptance of the jectile of this class is designed to pene- whole pile depends. Thus, while all possitrate a face-hardened nickel steel plate ble speed is being made in getting out which is equal in thickness to the diame- these messengers of destruction and death, ter of the shot. The tremendous strain there is also the strictest regard paid to

of manufacturing projectiles at Reading. not under any circumstances be used un-To begin with, these missiles are made | Tons of metal are melted in the great furof pig iron. This is selected with special naces and this when at the proper degree ports failed to present the requisite numreference to its strength and purity. It of heat and purity is let off into the great ber. Of these forty-three are on the list

strong muckbar, which consists of almost worthless portions are broken off and the and capable of high speed and great chemically pure metallic iron. Every manner in which these stand the tests is steaming radius. These would be manknown precaution is observed to eliminate the standard upon which the quality of ned with guns manufactured at the Washinnate impurities from the metal in the the metal in the entire gun is judged. At ington gun factory and sent to join the puddling process. When the contents of first the gun is cast in a solid piece. Then flying squadrons or to harrass the ene the crucibles that contain the molten it is bored with machinery adjusted with mies' commerce. metal is thoroughly melted it is poured or the accuracy of the movement of a watch. "teemed" into a ladle, from which the Six weeks is the shortest time in which a steel is tapped into iron molds and form | modern gun can be made, but this is when ingots of the proper shape and size for everything goes along satisfactorily, the further work. For a projectile of the Oftener than otherwise this result can largest size, which measures when finish- only be obtained through much trying ed 13 inches in diameter and 48 inches in and expenditure of time. The work of the court of inquiry will present with its making the guns, to one not thoroughly

FLEET OF MONITORS FOR COAST AND HARBOR DEFENSE.



NANTUCKET. PASSAIC. MIAKTONOMAIL.

Big tugs and little yachts are now being ber of heavy towing ocean-going tugs as

improved rams, and assign them exclu-

sively for harbor defense purposes. The information so far received by the department shows that 929 vessels of all types available for impressment are at iess it was developed that the Eastern of auxiliary cruisers, or ships which are The gun comes out in the rough, and the engaged in coastwise and foreign trade

> SEVEN MINES IN THE HARBOR. Maine Court of Inquiry Will Present

Some Material Evidence. A Key West correspondent asserts that findings the material evidence of the existence of not one mine, but of seven, in the harbor of Havana. A shattered section of a submarine cable, containing seven conductors, is in the possession of the court, delivered to it by one of the American divers, and it is the strongest proof yet offered that the Maine's destruction was encompassed by an agency within the control of the Spanish authorities,

It is about fourteen inches long, seveneighths of an inch in diameter, and contained seven copper wires insulated with a gutta percha covering. The outside was of lead, one thirty-second of an inch thick The discovery was made about thirty feet from the submerged bow, and within the radius of fifty feet in which the divers have been working. To those of the court familiar with electrical appliances the character of this section of lead-covered cable was at once apparent. It was such as would be used only in deep seas, or for some work in shallow waters when absolute protection against breakage or induction would be assured. As ordinary okonite or gutta percha covered wire would be all that would be necessary for telegraph or telephone service.

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M. V. NIBHOLSON, Cashier

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