Mone IGinosMade in a Nioht BUMPPER CROP OF NEW MILIIONAIRES


|  | tcations of Cement Is Seen in Farm Buildings-By amberiain. | Because of this fact there is a con- 隹 Quaker Oats; every time the strengti making qualitites of Quaker Oats nav |
| :---: | :---: | :---: |
|  | convenient feature of the concrete | $\begin{aligned} & \text { been } \\ & \text { equal. } \end{aligned}$ |
| - $\begin{aligned} & \text { of Portland cement in farmu economy } \\ & \text { is seen in the construction of buld. }\end{aligned}$ | portion or this hog building is the eon- crete feeding troush which is an in | It build ste muscle and brain with- |
| ings for the shettering and feeting of |  |  |
| swine. It was the good fortune of the |  |  |
| writer several summers ago to aid in the planning and construction of suciu | strueted from inch boards. Only the |  |
| $a$ astructure on the farm of $\mathrm{T} . \mathrm{F}$. |  | (i) always a heathy family in reglar |
| ner in Star |  |  |
| crete played an important part in the | without the aid of retaining walls. |  |
| 既ecection of this building, it may pos- |  | venlent tor those not near the sore. |
| ${ }^{\text {a }}$ | is | her complain |
| x20 feet. The foundations | vio |  |
| Wo leyers or tiers of heary buitd | ${ }^{\text {or }}$ |  |
| , |  |  |
|  | The rest of the fram |  |
|  | the same size timber. The material |  |
| space between these foundation walls | The siding is pine laid on in |  |
| was filled up. even with the top of | In the interior are two woon titions dividing the floor spa |  |



SURELY HERE IS THE LIMIT


rom the poet. It was in his own
hand and covered four pages. In vain


From Horace Go
men have been no
chirography, and
raquin Miller, the "poet of the Sier
ra, Is no exeeption But the best
story regarding the versifier's hand

