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"I, TOO, KNOW A MAIDEN."

"I know a maiden fair to see,
She is both false and friendly too;
She is both false and friendly too;
She is both false and friendly too;

I, too, know a maiden fair to see,
Sweet and gracious as maiden should be;
Purity and truth beam forth from her eyes;
Her heart is the home of the virtues we prize;
Her mind is a storehouse of sensible lore;
Old-fashioned, it may be, and something more.

Such beautiful hands! they say who know
The precious home duties that make them so;

Like a good little thing, she is busy all day,
At the web of content, in her sweet quiet way;

Each thread of the warp is a plain, homely duty;

While silver-thread kindnesses add to its beauty;

She is not a coquette, her faithful heart
Would soon set to such a frivolous part;

She will live some day, she is but human;
This sweetest, most lovable little woman;

A king among men, her chosen will be,
The noblest knight of this century.

If you are he, do not be afraid,

To step forth and claim her, your dear little maid;

—Jennie Wagner, in *Woman's Magazine*.

GLOVE MAKING.

The Process Described as Seen in an English District.

"A pair of gloves, if you please?"

"Yes, sir. Kid gloves."

The customer indicates the kind of gloves he requires, and down comes a long shallow box, divided into several compartments, in each of which there lies a neat bundle of gloves of various colors and shades, held together by a band of paper.

"What size, sir?"

The size is mentioned; and one of the bundles is lifted out of its compartment and quickly and carefully opened at one end. Gloves of the exact size and shade required are selected, the price is paid, and there, for the most part, the transaction ends. How many of the thousand who every day go through this process have any idea of where and how the soft, delicate, tight-fitting gloves they wear are made?

Enormous numbers said to exceed two-thirds of the entire consumption are imported from France, Germany and Sweden. But there is a large home manufacture, which is carried on to a considerable extent in and about Worcester, but principally in the west of England.

If the reader will glance at a railway map, and let his eye follow the main line of the London & Southwestern railway, he will find, about midway between Salisbury and Exeter, a station marked Yeovil Junction. Should he actually travel down the line and change at this junction, he would speedily find himself landed at the ancient market-town of Yeovil, the center and capital of the glove-trade, or, as it is locally described, "the gloving"—a town of about eight thousand inhabitants. A visitor from the North or the Midlands would probably be surprised, on entering the gloving metropolis, to find nothing of the noise or dirt which is usually associated with manufacturing industry. Not tall chimneys belching black clouds of smoke, nor gaunt factories near themselves abut above the houses, no ponderous machinery makes its throb felt even by passers-by in the streets. No obtrusive signs of the trade, which is being carried on, meet the eye anywhere. The place is clean and bright and quiet, and surrounded by green hills and luxuriant valleys dotted over with magnificent timber. Yet it looks what, indeed, inquiry proves it to be, a prosperous and thriving town, presenting a marked and agreeable contrast to most of the sleepy old towns whose glory has long since departed, in this beautiful west country. In this respect the capital is a fair sample of all the gloving centers, a general air of prosperity pervades them all.

The area over which the trade extends is not large. A line drawn east and west through Yeovil and continued for ten miles in each direction would intersect the whole district, which lies on the borderland of Somerset and Dorset, and includes some half-dozen small towns and scattered villages, of which Milsom, Port, Sherborne, Stow-on-the-Wold and Martock are the principal. Nor can the trade itself be compared for magnitude with many other industries; it is a mere pug, beside the cotton, the iron or the woollen trade.

Let us have the pleasure of conducting the reader over one of the glove factories, fourteen or fifteen of which may be found in Yeovil alone, that he may see the present state of one of the most ancient industries in the country, and have an idea of the number and variety of the processes and hands through which his gloves have passed. Beginning at the beginning, we enter a room in which the raw material lies before us in the shape of hundreds of bundles of sheep-skins tanned and bleached as white as the driven snow. Handling them, we find them soft and elastic to the touch. These are not the skins of our high-bred English sheep, which are wholly unfit for the purpose, but the skins of half-wild mountain-sheep, which are collected by Jews over the east of Europe and the western part of Asia. The glover does not care for the skins of your wool-producing sheep; his motto is, "the rougher the hair, the better the pelt" (skin). These skins were formerly imported untautened; but the German tanners have now beaten the English tanners out of the market, and they are bought in the

condition in which we now see them here, in Berlin or Vienna. As the skins are required, they are taken out of the store and soaped in a vat containing the veins of eggs, in the proportion of ten dozen skins to one gallon of gelks. In order to secure that every part of the skins shall be thoroughly soaped, they are trodden by men's feet. This is done, it is said, to feed or nourish them; or, in other words, to make them still softer and more elastic. The soaping over, the skins are next taken to the dyehouse, and laid face uppermost on a slightly convex, lead-covered board. Here they are rapidly and frequently turned over with a sufficient quantity to give them the desired color, when they are again brushed with what is called a croaker, that is, a liquid preparation that will mix and render permanent the dye already put on them.

The skin is next hung up in a slow-heated room, where it rapidly dries. When dry, it is floundered over to a man whose business it is to examine it, and if, as is almost always the case, it is too thick for the purpose for which it is intended, or of unequal thickness, to pare it down until it is of the required thinness and of one uniform thickness all over. In some places this process is carried on in the factory, but more commonly in an outbuilding attached to the workman's home. It is done by means of a peculiar knife, shaped like a quill, the outer edge of which is kept very sharp. Fixing the skin by a dexterous movement of the hand to a horizontal bar in front of him, he holds it with the left hand to keep it stretched, and with the right hand scrapes off so much of the fleshy matter at the back of it as may be needed. Considerable skill is required to pare the skin without cutting it, and should the workman be awkward, he may not only injure his work but seriously cut himself.

The skins are next passed under the eye of an experienced workman, who assorts them into their various qualities. After this, they are passed on to another room, where they are first rolled up in damp cloths, very much after the manner in which a laundry-rolls up clothes preparatory to wringing the water out of them; and when so rolled up, they are vigorously pressed, so as to develop their great stretching capacity from head to tail. Then they are spread out on a broad flat table, and, curiously, though very quickly, for the workman's eye quickens sharply, examined for flaws or defects of any kind, such as scratch left by a sword or a thorn刺, or a thin place, which when found is instantly made into a hole. The examination over, the cutter has made up his mind how this particular skin before him can be cut up to the best advantage; that is, in such a manner as to leave as little waste as possible. His mind made up, he lays on a paper pattern, taking care to place it so that it shall be the right way of the grain and not across it, then, with a pair of shears, resounding sheep-shears, he cuts it into as many oblong squares, each of which is just large enough for one glove, as the material will admit. Out of the parts left, he pieces for the thumbs and forefingers, which would never come. They have done much to stay the evolutions of the population from the part of the agricultural districts, enabling parents to keep their young people, and especially their young women, at home, instead of sending them to the great cities to seek for employment.

Having come back from the stretchers, the gloves are sent out once more. If they are heavy winter gloves, they are sent out to be lined with warm soft cotton material. If they are lighter, they are sent once again to be weighted; that is, to have the binding round the top and the opening at the wrist. The buttons or clasps, as the case may be, are next added; that done, they come back to the factory for the last time, and pass the final examination.

They have still a rough, rumpled, unfinished look, which would prove nothing but tempting to a ransacker. They are now forwarded to the laying-out room, where they are stretched with ordinary glove-stretcher, and then put on heated steel hands, and take out all the creases and imparts to them. The buttons or clasps, as the case may be, are next added; that done, they come back to the factory for the last time, and pass the final examination.

The pieces of leather, called in the trade "trunks," for they are no longer skins, are now passed on to another room, where they are cut into their final shape. Hitherto, we have been dealing with the preparation of the material for gloves, and a stranger might have followed all the processes so far without being grieved from what he saw. Now, however, the leather passes. A clumsy or careless workman will cut it to waste, getting several pairs of gloves less out of a dozen skins than a clever and cautious one. As we watch the process, we are struck with the rapidity with which the work is done, and with the skill shown in dealing with daws in the leather. He, for example, is a skin with a hole in the best part of it about the size of a shilling; with seeminglessness, the man cuts the leather so that that hole comes into one of the oblong squares. We call attention to the fact, when, with a smile, he points out that at that precise point a hole will be required for the thumb-piece.

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gloves; these are three times or four times the size of the skins. Of these gloves are to have the heavy silk-work on the back called tambouring; they will now be laid upon a block and punctured with as many holes as there are to be stitches in the tambour-work. Before leaving this room, the size of the gloves is stamped on the block of wood, and a number is written inside each of the two pieces of leather that are now an embryo pair of gloves, so that if, in any of the subsequent processes, they are to be re-united, they are trodden by men's feet. This is done, it is said, to

soften them, to make them still softer and more elastic. The soaking over, the skins are next taken to the dyehouse, and laid face uppermost on a slightly convex, lead-covered board. Here they are rapidly and frequently turned over with a sufficient quantity to give them the desired color, when they are again brushed with what is called a croaker, that is, a liquid preparation that will mix and render permanent the dye already put on them.

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